

FIG. 1

14 COVER LAYER FORMED FROM REACTION  
INJECTION MOLDING (RIM) PROCESS  
FLEX MODULUS 5-310 KPSI  
THICKNESS 0.01 INCHES

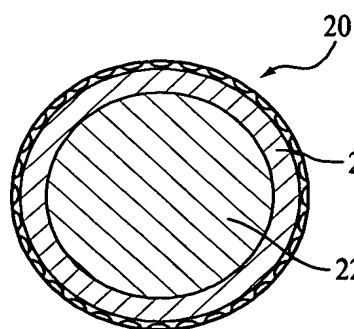


FIG. 2

24 COVER LAYER  
22 CORE FORMED FROM  
REACTION INJECTION  
MOLDING (RIM) PROCESS  
FLEX MODULUS 5-310 KPSI  
THICKNESS 0.01 INCHES

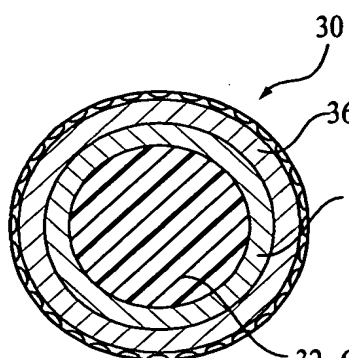


FIG. 3

36 OUTER COVER LAYER  
34 MANTLE LAYER COMPRISING POLYURETHANE/POLYUREA  
FORMED FROM RIM PROCESS  
FLEX MODULUS 5-310 KPSI  
THICKNESS 0.01 INCHES  
32 CORE COMPRISING RECYCLED REACTION INJECTION  
MOLDED POLYURETHANE/POLYUREA  
FLEX MODULUS 5-310 KPSI  
THICKNESS 0.01 INCHES